

SODASEAL SL

Revision: 03/31/21

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Technical Data:

| | | |
|-------------------------------|--------------------------------|--------------------------------|
| Base | Silyl-terminated polymer | |
| Sag | Flowable sealant Type I @120°F | ASTM C 639 |
| Curing system | Moisture Cure | |
| Skin Formation (*) | 15 minutes | @ 75°F & 50% relative humidity |
| Tack-free time (*) | 60 minutes | ASTM C 679 |
| Curing time (*) | 24-48 hrs, 1/4" diameter bead | @ 75°F & 50% relative humidity |
| Hardness – Shore A | 30 +/- 5 | ASTM C 661 |
| Tensile Yield | 225 psi | ASTM D 412 |
| Elongation | 350% | ASTM D 412 |
| Movement capability | +/- 50% | ASTM C 719 |
| Stain and color change | Passes | ASTM C 510 (mortar) |
| Artificial weathering | No Cracking | ASTM C 793 |
| Service temperature range | -40°F to +200°F | |
| Application temperature range | -35°F to +140°F | |
| Shelf life | 12 months | Stored between 41°F & 77°F |
| VOC | 2% - 34 g/L | EPA method 24 |

(*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates. Test results are averages obtained under laboratory conditions. Reasonable variations can be expected.

Product:

Soudaseal Self Leveling is a SMX® sealant designed to offer superior adhesion to concrete as well as a wide variety of substrates with a smooth finish, which allows installation without tooling.

Characteristics:

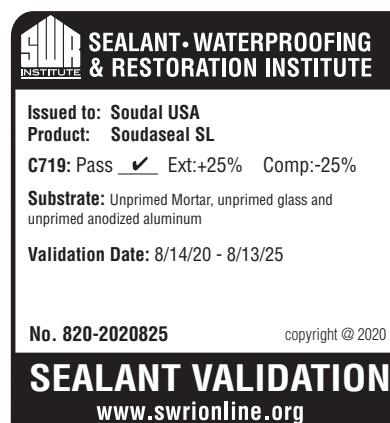
- excellent adhesion on porous and non porous substrates
- high performance mechanical properties
- permanent elastic after full cure
- self leveling
- no bubble formation within sealant even in high temperature and humidity applications
- color stable and UV resistant
- ecological advantages - free of isocyanates, solvents, halogens and acids
- minimal health and safety considerations
- can be painted with water based paints and many other systems (to be tested)
- good extrudability even at low temperatures
- excellent weather resistance in all climates
- can be used on damp or moist substrates
- primerless adhesion on many different substrates (except where water pressure may occur) almost odorless

Applications:

- sealing of horizontal joints in building and metal work industry.
- sealing of horizontal overlap joints between panels in automotive applications.

Approvals / Standards:

ASTM C 920, Type S, Grade P, Class 25, Use T, NT, M, A, G and O, Federal Specification TT-S-00230C, Type II, Class A.



SEALANT • WATERPROOFING & RESTORATION INSTITUTE

Issued to: Soudal USA
 Product: Soudaseal SL
 C719: Pass Ext:+25% Comp:-25%
 Substrate: Unprimed Mortar, unprimed glass and unprimed anodized aluminum
 Validation Date: 8/14/20 - 8/13/25
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SODASEAL SL

Revision: 03/31/21**Page 2 of 2****Colors:**

Various

Packaging:

29 fl. oz. pro pack.

Shelf life:

12 months in unopened packaging in a cool and dry storage place at temperatures between 41°F and 77°F.

Substrates:*Surface Preparation:* clean, dry, free of dust and grease, free of chipping paint.*Priming:* Porous surfaces in water loaded applications should be primed with Primer 150.

Surface Activator may be used to pretreat non-porous surfaces.

We recommend preliminary compatibility tests previous to application.

Resistance to chemical agents:

Good resistance to water, aliphatic solvents, mineral oils, grease, diluted inorganic acids and alkalis. Poor resistance to aromatic solvents, concentrated acids, chlorinated hydrocarbons.

Horizontal Joint dimensions:

Minimum width: 1/4"

Maximum width: 1 3/16"

Minimum Depth: 1/5"

Recommendation: 2 x depth = width

Remarks:

- May be painted, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application. The drying time of alkyd resin based paints may increase.
- Can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate, etc. may differ from manufacturer to manufacturer, we recommend preliminary compatibility tests.
- Bonding plastics like PMMA (ie Plexi® glass) and polycarbonate (ie Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in these substrates. The use of Soudaseal SL is not recommended in these applications.

- There is no adhesion on PE, PP, PTFE (Teflon®), silicones and bituminous substrates.
- Should not be used as a glazing sealant.
- Should not be used for continuous immersion in water.
- Do not use on natural stones like marble, granite due to possibility of staining.
- Do not apply to freshly treated wood; treated wood must have been weathered for at least 6 months.
- Lower temperatures and humidity will extend curing time.
- Contact with plasticizer containing plastics (e.g. flexible PVC, butyl rubber, EPDM,...) can lead to incompatibilities, such as discoloration or loss of adhesion. We recommend a preliminary compatibility test.

Application:*Method:* Manual- or pneumatic caulking gun. *Application temperature:* -35°F to +140°F. *Cleaning:* with IPA immediately after use and before curing. *Repair with:* Soudaseal SL.**Health- and Safety Recommendation:**

KEEP OUT OF REACH OF CHILDREN. Avoid skin and eye contact. On contact, uncured sealant could cause irritation to skin and eyes. In case of eye contact, flush eyes with warm water for 15 minutes, call a physician. For skin contact, remove sealant with a paper towel. If swallowed, do not induce vomiting, call a physician. SoudaSeal SL is manufactured for professional use only. Refer to Safety Data Sheet (SDS) for further information.

Limited Warranty:

SODAL warrants product to be of good quality and will replace or, at our election, refund the purchase price of any products proved to be defective. Satisfactory results depend not only upon quality products, but also upon many factors beyond our control. Therefore, except for such replacement or refund, SODAL MAKES NO WARRANTY OR GUARANTEE, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, RESPECTING ITS PRODUCTS, and SODAL shall have no other liability with respect thereto. Any claim regarding product defect must be received in writing one (1) year from the date of shipment. No claim will be considered without such written notice or after the specified time interval. User shall determine the suitability of the products for the intended use and assume all risks and liability in connection therewith.

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